



POLISHING & HARDFACING WELDING REPAIRS

CHART 1/1

Color Identification	Alloy on Backing Plate in Millimeters	Product Grade	Total Average Thickness	POLISH DISC 1	POLISH DISC 2	MEDIUM ABRASION & IMPACT	LOW IMPACT & HIGH ABRASION
	5 on 5	HC 1650 HC 1670 HC 1660	3/8"	Norton T29-113693486 T27-113731455	Norton T29-113693486 T27-113731455	Stoody 101HC-O Stoody CP2000 Stoody101HC	Stoody 35 Stoody CP2001 Stoody 101hc-G
	6 on 7	HC 1650 HC 1670 HC 1660	1/2"	Norton T29-113693486 T27-113731455	Norton T29-113693486 T27-113731455	Stoody 101HC-O Stoody CP2000 Stoody101HC	Stoody 35 Stoody CP2001 Stoody 101hc-G
	10 on 9	HC 1650 HC 1670 HC 1660	3/4"	Norton T29-113693486 T27-113731455	Norton T29-113693486 T27-113731455	Stoody 101HC-O Stoody CP2000 Stoody101HC	Stoody 35 Stoody CP2001 Stoody 101hc-G
	16 on 11	HC 1650 HC 1670 HC 1660	1"	Norton T29-113693486 T27-113731455	Norton T29-113693486 T27-113731455	Stoody 101HC-O Stoody CP2000 Stoody101HC	Stoody 35 Stoody CP2001 Stoody 101hc-G
	20 on 11	HC 1650 HC 1670 HC 1660	1 1/4"	Norton T29-113693486 T27-113731455	Norton T29-113693486 T27-113731455	Stoody 101HC-O Stoody CP2000 Stoody101HC	Stoody 35 Stoody CP2001 Stoody 101hc-G
	24 on 11	HC 1650 HC 1670 HC 1660	1 3/8"	Norton T29-113693486 T27-113731455	Norton T29-113693486 T27-113731455	Stoody 101HC-O Stoody CP2000 Stoody101HC	Stoody 35 Stoody CP2001 Stoody 101hc-G
	39 on 11	HC 1650 HC 1670 HC 1660	2"	Norton T29-113693486 T27-113731455	Norton T29-113693486 T27-113731455	Stoody 101HC-O Stoody CP2000 Stoody101HC	Stoody 35 Stoody CP2001 Stoody 101hc-G
	50 on 11	HC 1650 HC 1670 HC 1660	2 3/8"	Norton T29-113693486 T27-113731455	Norton T29-113693486 T27-113731455	Stoody 101HC-O Stoody CP2000 Stoody101HC	Stoody 35 Stoody CP2001 Stoody 101hc-G