

POLISHING & HARDFACING WELDING REPAIRS

Chart 1/1

Product Size & Color Identification	Alloy Grade	Thickness Avg	POLISH DISC 1	POLISH DISC 2	MEDIUM ABRASION & IMPACT	LOW IMPACT & HIGH ABRASION
5 on 5	HC 1650 HC 1670 HC 1660	3/8	Norton T29-113693486 T27-113731455	Norton T29-113693486 T27-113731455	Stoody 101HC-O Stoody CP2000 Stoody 101HC	Stoody 35 Stoody CP2001 Stoody 101hc-G
6 on 7	HC 1650 HC 1670 HC 1660	1/2	Norton T29-113693486 T27-113731455	Norton T29-113693486 T27-113731455	Stoody 101HC-O Stoody CP2000 Stoody 101HC	Stoody 35 Stoody CP2001 Stoody 101hc-G
10 on 9	HC 1650 HC 1670 HC 1660	3/4	Norton T29-113693486 T27-113731455	Norton T29-113693486 T27-113731455	Stoody 101HC-O Stoody CP2000 Stoody 101HC	Stoody 35 Stoody CP2001 Stoody 101hc-G
16 on 11	HC 1650 HC 1670 HC 1660	1	Norton T29-113693486 T27-113731455	Norton T29-113693486 T27-113731455	Stoody 101HC-O Stoody CP2000 Stoody 101HC	Stoody 35 Stoody CP2001 Stoody 101hc-G
20 on 11	HC 1650 HC 1670 HC 1660	1 1/4	Norton T29-113693486 T27-113731455	Norton T29-113693486 T27-113731455	Stoody 101HC-O Stoody CP2000 Stoody 101HC	Stoody 35 Stoody CP2001 Stoody 101hc-G
24 on 11	HC 1650 HC 1670 HC 1660	1 3/8	Norton T29-113693486 T27-113731455	Norton T29-113693486 T27-113731455	Stoody 101HC-O Stoody CP2000 Stoody 101HC	Stoody 35 Stoody CP2001 Stoody 101hc-G
39 on 11	HC 1650 HC 1670 HC 1660	2	Norton T29-113693486 T27-113731455	Norton T29-113693486 T27-113731455	Stoody 101HC-O Stoody CP2000 Stoody 101HC	Stoody 35 Stoody CP2001 Stoody 101hc-G
50 on 11	HC 1650 HC 1670 HC 1660	2 3/8	Norton T29-113693486 T27-113731455	Norton T29-113693486 T27-113731455	Stoody 101HC-O Stoody CP2000 Stoody 101HC	Stoody 35 Stoody CP2001 Stoody 101hc-G

ALLOY GRADE

- HC 1650 M7c3 Carbide
- HC 1670 Tungsten
- HC 1660 Niobium